

ADN(M)4000

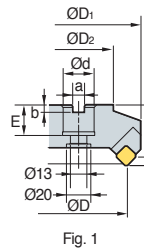
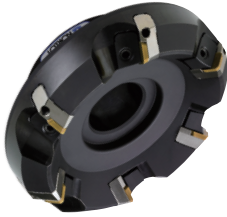


Fig. 1

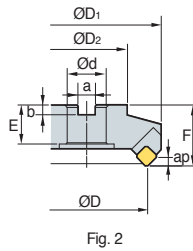


Fig. 2

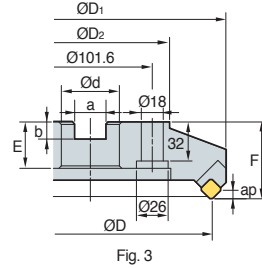


Fig. 3

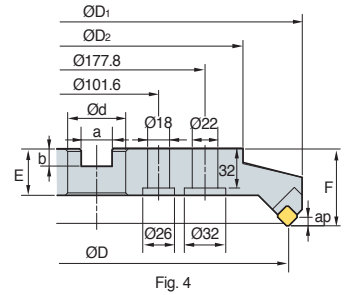


Fig. 4



AA
45°

• AR: 15°
• RR: -4°

(mm)

Designation			ØD	ØD ₁	ØD ₂	Ød	a	b	E	F	ap		Fig.
ADN (ADNM)	4080R/L	4	80	57	57	25.4 (27)	9.5 (12.4)	6 (7)	25 (22)	50	6	1.9	1
	4100R/L	5	100	67	67	31.75 (32)	12.7 (14.4)	8 (8)	32 (28)	50	6	2.5	2
	4125R/L	6	125	87	87	38.1 (40)	15.9 (16.4)	10 (9)	38 (30)	63	6	4.3	2
	4160R/L	8	160	107	107	50.8 (40)	19.0 (16.4)	11 (9)	38 (30)	63	6	6.4	2
	4200R/L	10	200	130	130	47.625 (60)	25.4 (25.7)	14 (14)	38 (38)	63	6	8.7	3
	4250R/L	12	250	180	180	47.625 (60)	25.4 (25.7)	14 (14)	38 (38)	63	6	14.0	3
	4315R/L	14	315	240	240	47.625 (60)	25.4 (25.7)	14 (14)	38 (38)	63	6	21.0	4

() Metric size

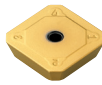
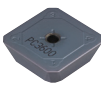
Available inserts

SDCN

SDKN-MU

SDKN-SU

SDKR-MX



Designation		Cermet		Coated										Uncoated			page	
		CN2000	CN30	NCM325	NCM335	NC5330	NCM535	NCM545	PC3600	PC3700	PC6510	PC9530	PC9540	PC5300	PC5400	ST30A		G10
SDCN	42M																●	
	42M-G																	●
	42MT	●	●		●												●	
	42MT-RH																	
	42MT-S20											●						
	1203AEEN																	
	1203AEEN-RH																	
	1203AESN																	
1203AESN-RH																		
SDKN	1203AESN-MU								●									
	1203AESN-SU								●	●				●	●			
SDKR	1203AESN-MX																	
	1203AETN-MX																	
	1203AEN-MX			●														

Available arbors

Designation		General arbor	NC arbors	
			ADN	ADNM
ADN (ADNM)	4080R/L	NT*□□ (MU)-FMA25.4-25	BT**□□ -FMA25.4-□□	FMC27
	4100R/L	NT*□□ (MU)-FMA31.75-□□	BT**□□ -FMA31.75-□□	FMC32
	4125R/L	NT*□□ (MU)-FMA38.1-□□	BT**□□ -FMA38.1-□□	FMB40
	4160R/L	NT*□□ (MU)-FMA50.8-□□	BT**□□ -FMA50.8-□□	FMB40
	4200R/L	NT*□□ (MU)-FMA47.625-25, KCP-8***	BT**□□ -FMA47.625-□□	FMB60
	4250R/L	NT*□□ (MU)-FMA47.625-25, KCP-8***	BT**□□ -FMA47.625-□□	FMB60
	4315R/L	KCP-8*** (Center ring plug)		